

Title: 418 Weak Seal Returns

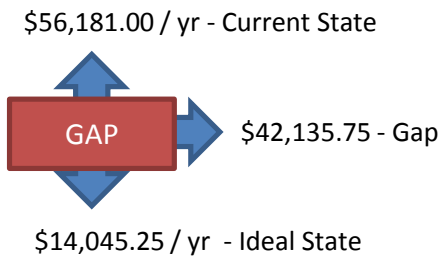
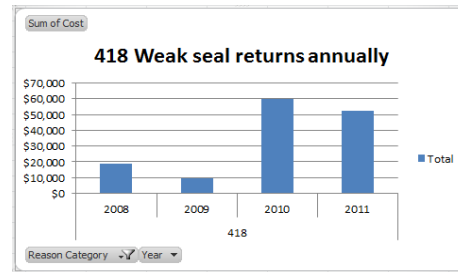
Author:

**Purpose / Background:**

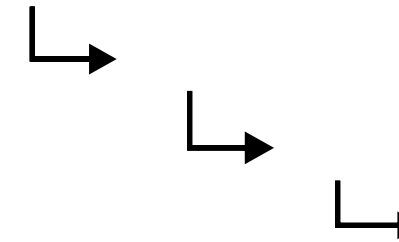
Improve seal quality on 418 bag machines to reduce return of product from our customers and improve company profitability.

**Problem Situation:**

- Over the past 2 years our company has had an average of \$56,181.00 each year for 418 bag machine weak seal returns.
- The goal is to reduce 418 bag machine weak seal returns by 75% or \$42,135.75.

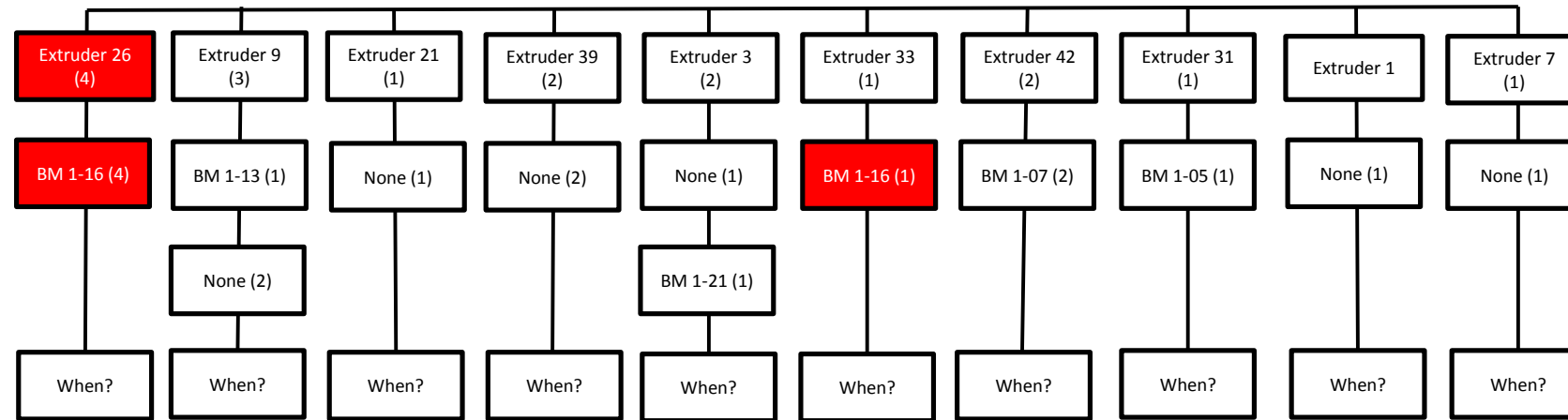


**Root Cause Analysis:**



**Breakdown of Problem:**

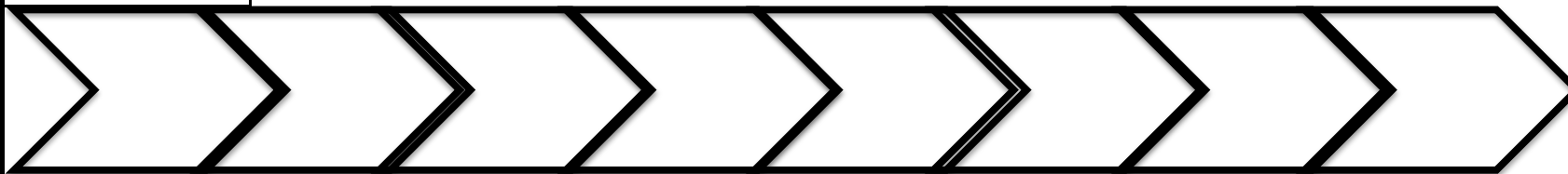
418 weak seal returns is \$42,135 over goal ← What is happening



**Develop Countermeasures:**

Who      When      Status

**Go to Process:**



**Follow up:**

**Target Setting:**