

Title: 418 Weak Seal Returns

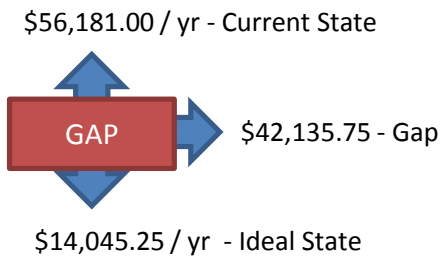
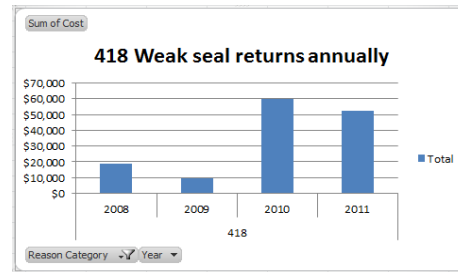
Author:

Purpose / Background:

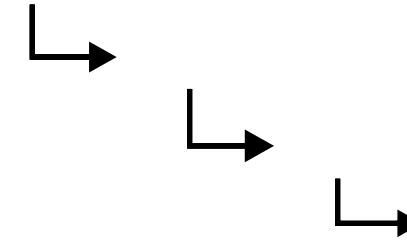
Improve seal quality on 418 bag machines to reduce return of product from our customers and improve company profitability.

Problem Situation:

- Over the past 2 years our company has had an average of \$56,181.00 each year for 418 bag machine weak seal returns.
- The goal is to reduce 418 bag machine weak seal returns by 75% or \$42,135.75.

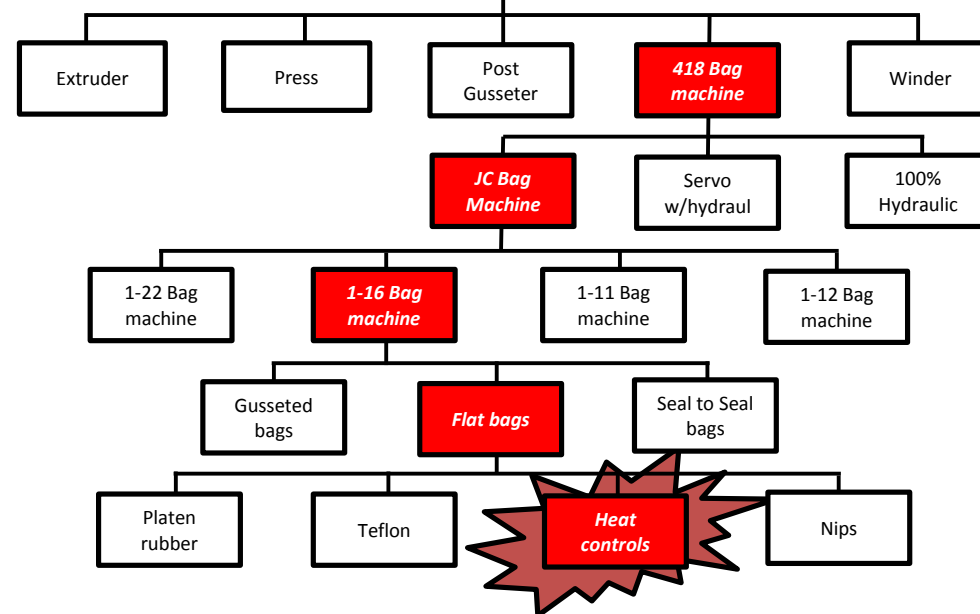


Root Cause Analysis:



Breakdown of Problem:

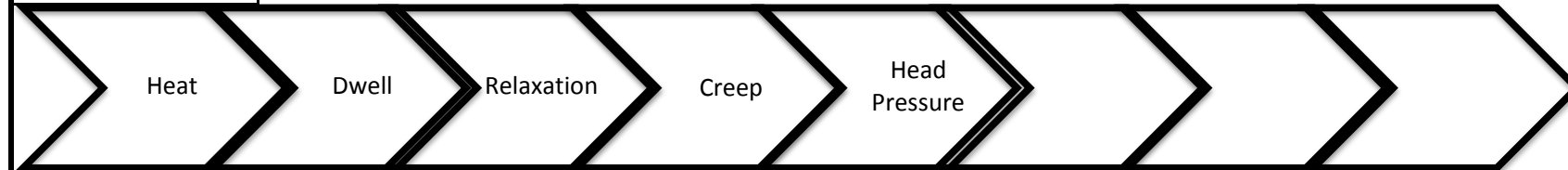
418 weak seal returns is \$42,135 over goal ← What is happening



Develop Countermeasures:

Who	When	Status

Go to Process:



Follow up:

Target Setting: