A Current-State Value-Stream Map
A Future-State Value-Stream Map

Suppliers

Daily Orders

Production Control

Weekly Orders

Weekly Forecast

Distribution

Daily Shift Ticket

XOXO

Fabric Cut

Batch: 7 chairs
50 ≤ ≤ 5 min

FIFO

Sew-Uphol + Assembly

Conveyor

Shipping

Staging

Foam Cutting

Batch: 1 day

Frame + Foam Assy

3 cells 2 @ each

Batch: 14

Cart

1-Piece Flow

1-Piece Flow

Changeover