

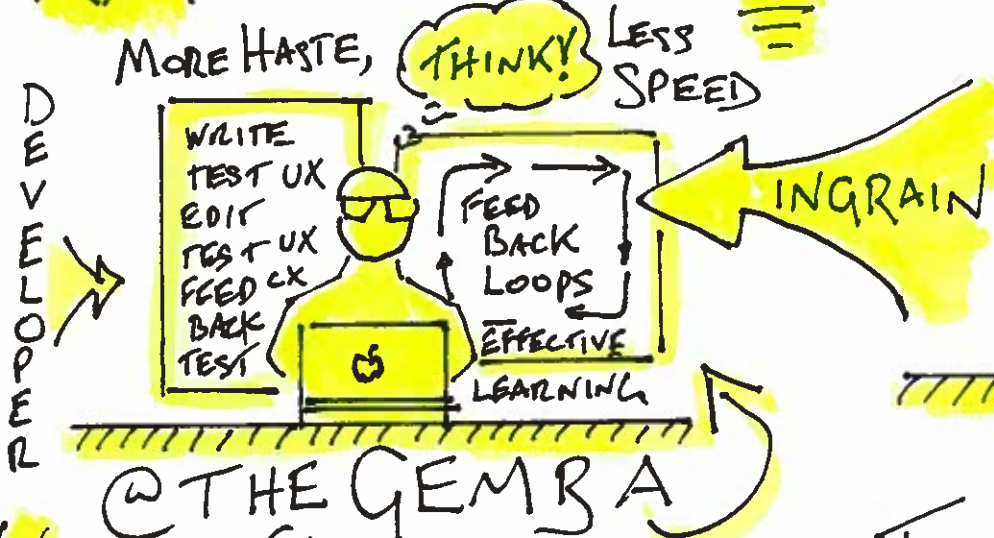
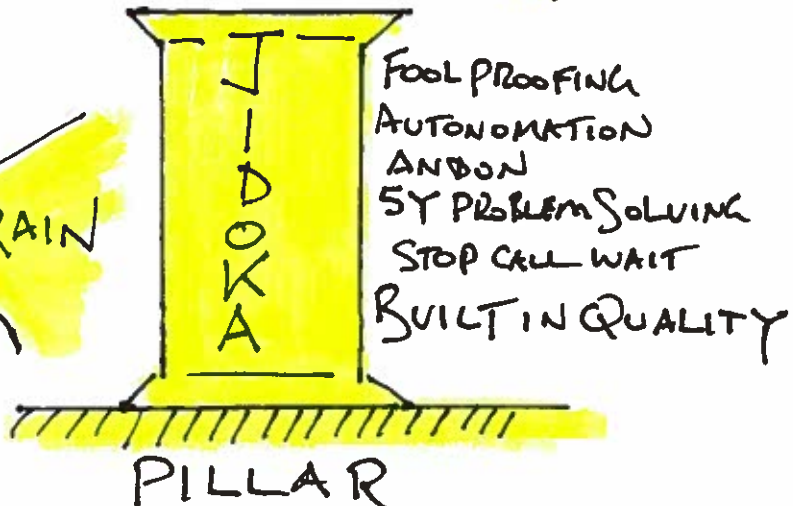
# DEATH BY 1000 CUTS DB/KC



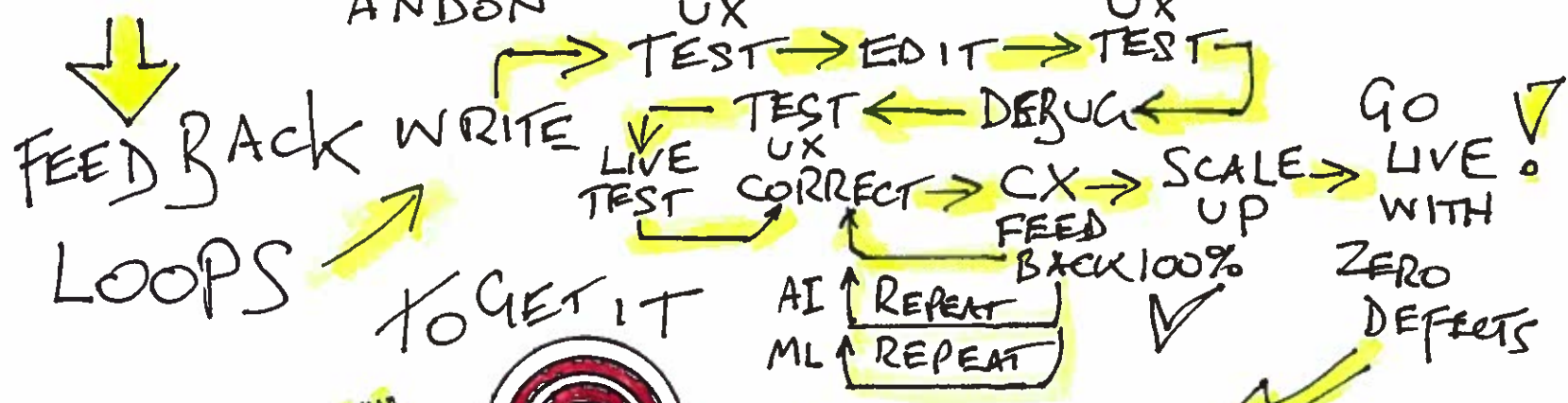
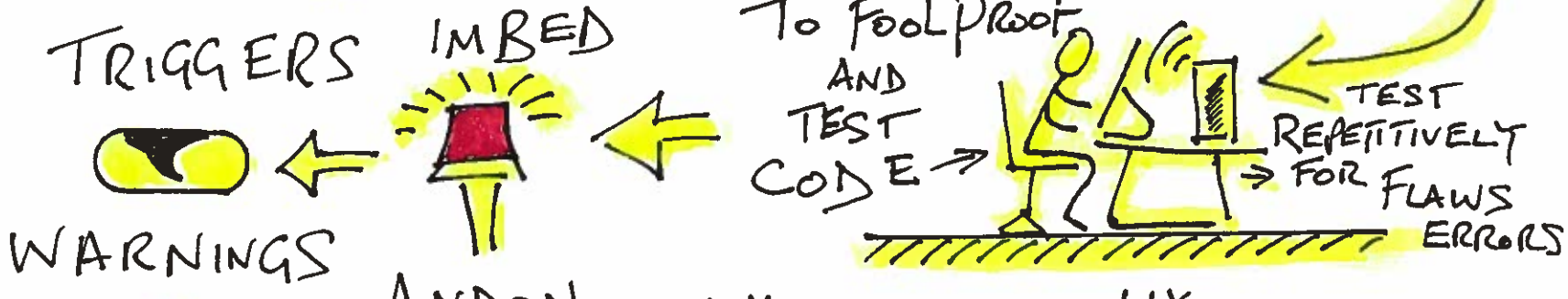
NOT ANOTHER MISTAKE!  
 THE CODE-ALGORITHM IS  
 SUPPOSED TO WORK...  
 $\{f(\text{Clients.set} \cdot e \cdot [e])\}$   
 ERROR

SO WHAT ARE  
 WE LACKING TO GET  
 IT RIGHT?

QUALITY SYSTEM



ASK 5Y's → TEACH JIDOKA TOOLS IMBED TECHNIQUES



FEED BACK LOOPS



FIRST TIME EVERY TIME!