

#### What's an Employer?

- An organization, not an individual (e.g., a stand-alone sensei, coach)
- With jobs bundles of activities performed by individuals, some of which create value (= work), some of which are incidental work, and some of which are waste.
- Whose employees (job holders) collectively create more value than cost.
- If cost > value (= revenue from the customer) the employer disappears!
- If value > cost the employer can protect its employees, survive & grow.
- ✓ About 27 million in the US; 18,000 with more than 500 employees.



#### **How Do Normal Employers Behave Today?**

- Create a lot of waste in addition to value, leaving the customer with no choice but to buy a bundle of both. (The gap and the opportunity for lean.)
- Don't protect employees through economic cycles and industry disruptions; don't think they have a responsibility.
- Don't upskill employees; don't think they have a responsibility.
- Accept wages set by labor markets for employees doing a specific type of job; don't think they have the responsibility for increasing real wages.
- Engage in a downward spiral of declining responsibility to employees and declining loyalty from employees that has social as well as business consequences.

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#### **How Do Lean Employers Behave?**

- Help employees steadily improve their work to increase the ratio of value to waste to create much more value than cost (= profits.)
- Protect their employees from efficiency gains by creating more value and growing.
- Protect their employees through economic cycles and disruptions by committing financial resources.
- Pay their employees better for the "same" job than normal employers.





#### **How Do Employees Respond?**

- Engage energetically in improving the work while doing the work.
- Become "loyal" through repetitive cycles of improvement to remove employee struggles with the work and do a better job for the customer.
- Contribute more and more to the organization through continuing cycles of learning.

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#### **Can Any Employer Actually Do This?**

Toyota as one example:

- Hires at an early age; promotes from within; has a life plan for every employee; expects every employee to be an employee for life.
- Maintains a large cash reserve, since the crisis of 1950 when it could not protect its employees.
- One of the very few employers to protect all of its permanent employees in 2009-2010.
- One of the few employers thinking about how to shield its employees from industry disruption – Mobility 2.0.
- In consequence, Toyota employees steadily create more value using less resources over many years; Toyota keeps reserves to protect them.







Cash Reserves
World Auto Industry 2018

Toyota \$87.5 B VW \$27.5 GM \$26.5 Honda \$19.7 Ford \$19.6 Fiat Chrysler \$12.6 Daimler \$11.7 Tesla \$3.5

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#### **Can Any Other Companies Actually Do This?**

- What about Trader Joe's, Costco, Quik Trip, Mercadona?
- Companies profiled in *The Good Jobs Strategy* that ignored industry wages and learned to create enough value to pay double the industry standard while making money for their owners through:
- ✓ Multiskilling/cross-training, to permit steady hours of employment
- ✓ Standardization, to permit improving the work
- ✓ Operating with slack, to create time to countermeasure problems
- ✓ Selling only the variety customers actually value.





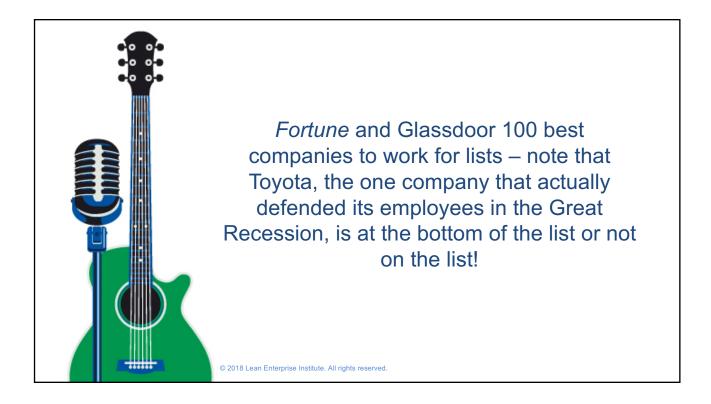
### How Can You Be a Lean Employer?

What's not sufficient:

- Just be nice/good Whole Foods
- Just be a good place to work Fortune 100







#### How Can You Be a Lean Employer?

What you can do:

- Read The Work of Management
- Introduce daily management; start with front-line work, create basic stability.
- Perform hoshin planning to identify and prioritize your biggest problems/opportunities.
- Continuously improve every value creating process through kaizen beginning with the biggest problems/opportunities.
- Protect your employees (social heijunka for employees predictable schedules, full-time work, steady work in the downturns.)
- Remember to keep cash!
- Stop making employees the shock-absorbers for the business an idea that needs to go away.

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#### **Why Protect Your Employees?**

- Because creating ever more value with ever less waste is a team sport.
- It can only work when everyone is learning together how to do better.
- Daily management, hoshin, and sustainable kaizen are hard to learn & do.
- Cycles of learning over extended periods are essential.
- ✓ Gig economies don't get better; they just shuffle people from one job and company to another.

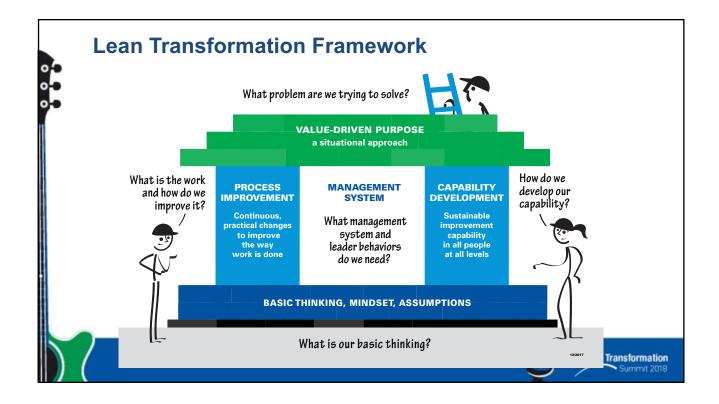




# How Can You Help Your Employer (Client) Become a Lean Employer?

- By helping managers at all levels work through the five elements in the Lean Transformation Framework.
- Asking for each element what social context is needed for transformation.





### The Virtuous Lean Spiral

Lean employers:

- Make work more engaging for their employees (who do the work and improve the work while eliminating struggles with the work)
- Who become steadily more productive
- Which permits employers to pay them more than traditional employers can for the "same" jobs and protect employees from the economy
- · Which causes workers to stay and become "loyal" to employers
- · Which increases the rate of learning.

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#### **The Virtuous Lean Spiral**

These are:

The lean employers I hope we all want to create & lead.

The lean employers we all want to work for.

The lean employers who create a stable, prosperous society in which we all want to live.





### Now, Get to Work Creating Lean Employers!

But first a bit of discussion with the aid of Slido.

And, be aware that a text version of my presentation is available this morning at <a href="https://www.planet-lean.com">www.planet-lean.com</a>, the journal of the Lean Global Network.

It's this month's Yokoten column, which appears the fourth week of every month.

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#### **This Morning's Plenaries**

Two employers working hard to create lean enterprises by improving the work and here to share their stories:

- · Brink's
  - Mike Beech, Executive Vice President
- TechnipFMC Schilling Robotics

Tyler Schilling, President
Andy Houk, Vice President, Product Development



